

DART AEROSPACE LTD		Work Order:	<u>24175</u>
Description: Washer		Part Number:	D3417-3
Dwg: D3417 Rev. B		Qty:	<u>4</u> <u>20</u>
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.10.24	<u>4</u>
2	MC	Turn as per Folio FA594 Rev: <u>B</u> & Dwg D3417 Rev: <u>B</u> Material: Delrin Round Bar Ø1.250 (M-DELRIN-R1.250) Batch: <u>7116218</u> Identify for D3417-3	<i>[Signature]</i>	05/10/25	20
3	QC2	Inspect parts as they come off the machine Identify as D3417-3	<i>[Signature]</i>	05/10/25	20
4	MV	Machine as per Folio FA594 Rev: <u>AA</u> & Dwg D3417 Rev: <u>C</u>	J.L	05/10/26	20
5	QC2	Inspect parts as they come off the machine	J.L	05/10/26	20
6	QC8	Second check	J.G	05/10/26	20
7	MV	Deburr	J.L	05/10/26	20
8	ST	Identify and Stock	<i>[Signature]</i>	05/10/27	20
9	AC	Cost / part: <u>7,03</u>	J.G	05-10-28	20
10	DC	Close W/O <u>7,03</u> Inspect Level 21	<i>[Signature]</i>	05/10/28	20

Rev	Date	Change	Revised By	Approved
A	05.10.19	New issue	KJ/EC	<i>[Signature]</i>

RELEASED
05.10.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/10/20

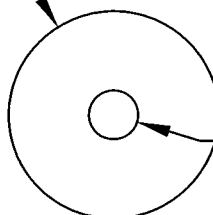
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3417	REV. C SHEET 1 OF 1
DATE 05.06.30		TITLE WASHER	SCALE 1:1
A	05.03.31	NEW ISSUE	
B	05.06.10	CHANGE TO ROUND WASHER	
C	05.06.30	REMOVE C'BORE, WIDEN	

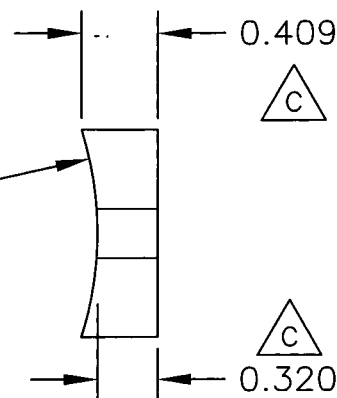
PRELIMINARY ISSUE

$\phi 1.125^{+0.030}_{-0.000}$

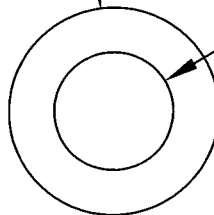


$\phi 0.265^{+0.005}_{-0.000}$

R1.87

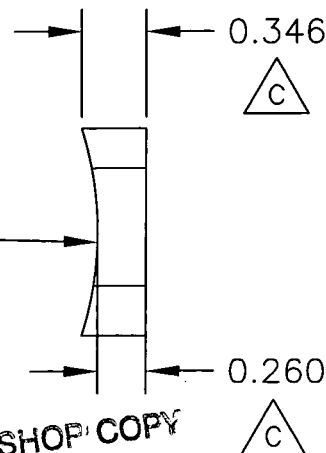


$\phi 1.125^{+0.030}_{-0.000}$



$\phi 0.640^{+0.005}_{-0.000}$

R1.87



D3417-1 WASHER

D3417-3 WASHER

D3417-1/-3 WASHER

- 1) MATERIAL: DELRIN (REF. DART SPEC. M-DELIN-R1.250)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO APPROVAL
WITHOUT

WORK ORDER
NO. 24175

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 01, 2005
10:49 am

Work Order No : 0024175
Project Name : D3417-3
Project For : WASHER
Work Order Type : Main
Main WO Number :
House Part Number : D3417-3
Description : Washer
Manufactured : No
Amount Req'd : 0
Amount Done : 0
Start Date : 08-31-05
Est Finish Date : 09-29-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
=====					
Burden	0.00	0.00	0.00		
=====					
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

